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## ENGINEERING CHANGE REQUEST

### ECR 58

<b>Date Opened:</b>	9/21/20 12:04 PM	<b>Requested By:</b>	Auclair, Guillaume
<b>Type:</b>	Drawing/Pattern Change	<b>Responsible Engineer:</b>	Fuentes, Roberto
<b>Priority:</b>	Low	<b>Requester*:</b>	Auclair, Guillaume
<b>Status:</b>	Under Review	<b>DE Approver*:</b>	Provencal, Chris
<b>Reason:</b>	Missing RAD on drawing page 3 C2 and 5-C2 see attached documentation	<b>ECR Specialist:</b>	Drouin, Steven
<b>Expense:</b>	300	<b>ECR Lead*:</b>	Drouin, Steven
<b>Target Date:</b>		<b>DM:</b>	Seib, Victoria
<b>Execution Date:</b>			
<b>ECR Approval No:</b>			

<b>RE (R&amp;D):</b>		<b>**BRIEF DESCRIPTION**:</b>	<b>D5638 /D5639 Saddle Outbo</b>
<b>Status Note:</b>		<b>DESCRIPTION/ ADR CONTENT**:</b>	CNC department came to see engineering with a issue Missing RAD on drawing page 3 C2 and 5-C2 see attached documentation, Ref D3883, D3884 Saddle and D2933 Saddles at the same area have a Rad of 0.025 and a chamfer of 0.025 Deviation allowed Conclusion: D5638/D5639 Saddle drawing revised to Sections B-B & E-E: added R0.025" and added 0.025"x45degree chamfer.

### CUSTOMER APPROVALS

Customer	Customer Visible	Customer Approval Required	*	Customer Approved
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### ATTACHMENT PAGES

Document Name	Document Note
SHBY-PRT-EN20092111060.pdf	

### PARTS

Part No	Rev	Part Status	Name	Type	Customer Part	Special Comments	Documents
D5638-1		On hold	Saddle, Outboard, LH	Sub-assembly			
D5638-2		On hold	Saddle, Outboard, RH	Sub-assembly			
D5639-1		On hold	Saddle, Inboard, LH	Sub-assembly			
D5639-2		On hold	Saddle, Inboard, RH	Sub-assembly			

### INVENTORY DISPOSITION

Part No Revision	Material No	Current Inventory Qty	Purchasing On-Order Qty	Qty Scheduled for Production
D5638-1		6 *	0 *	0 Adjust Jobs Scheduled
D5638-2		6 *	0 *	0 Adjust Jobs Scheduled
D5639-1		6 *	0 *	0 Adjust Jobs Scheduled
D5639-2		6 *	0 *	0 Adjust Jobs Scheduled

### ACCOUNTING JOBS

Accounting Job No	Type	Group	Status
SE CAD 1057	Sustain Engineering		Active

### EFFECTS

Effect Group	Effects
2. ECR Lead Assessment - Impacted Docs & Output	Drawing Change Required (D5638 D5639), Update/Create MDL (Update per lasted revisions)
3. ECR Lead Assessment - Status During ECR	UR - Full Under Review (Deviation allowed)
4. Production Type	In-house production (D5638 D5639)
5A. ECR Lead Assessment - MINOR Changes	Correction of drawing errors (D5638 D5639)
6A. Production Impact	Update/Create CNC Program (D5638 D5639)
9. Sustaining Cost Grouping	Poor Quality